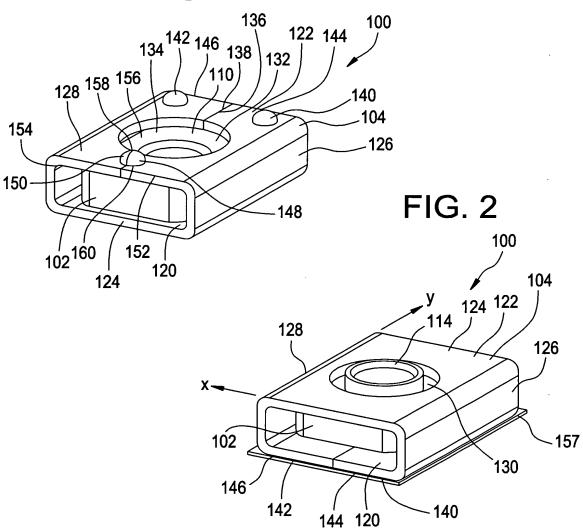
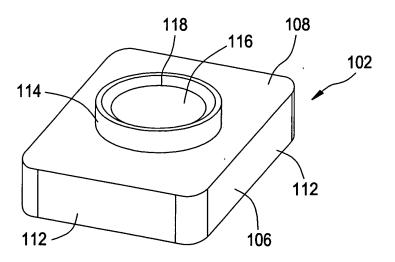
FIG. 1



1/10

FIG. 3



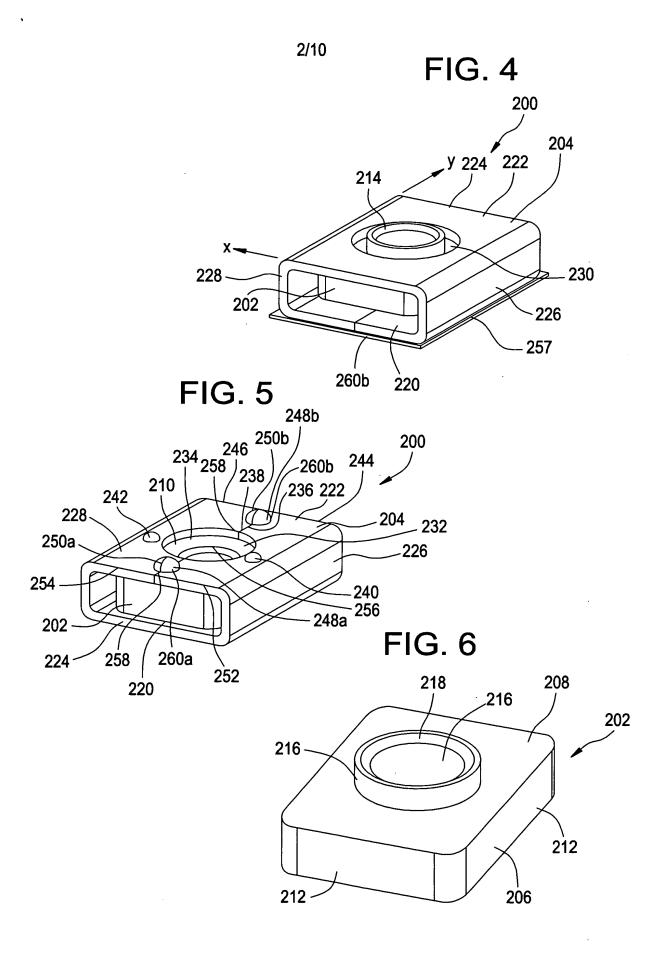
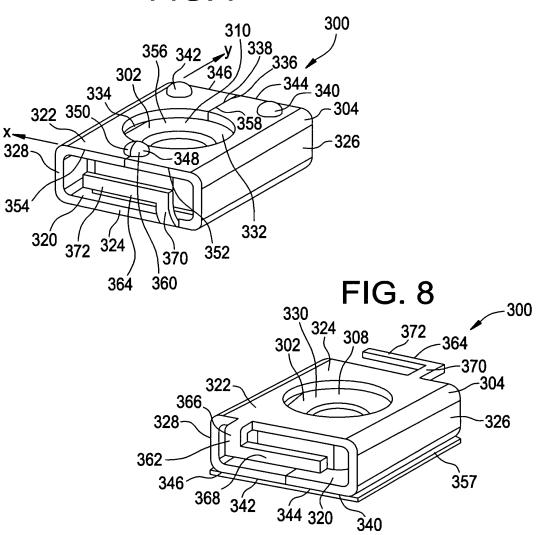


FIG. 7



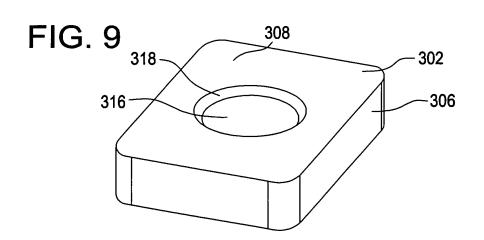


FIG. 10

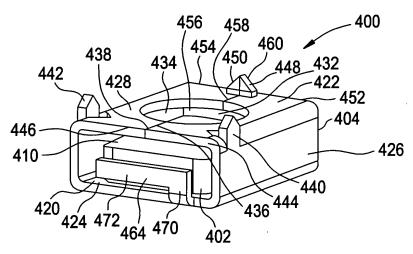
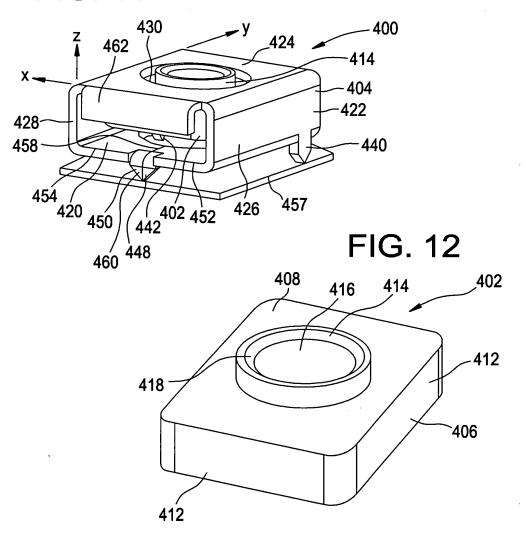


FIG. 11



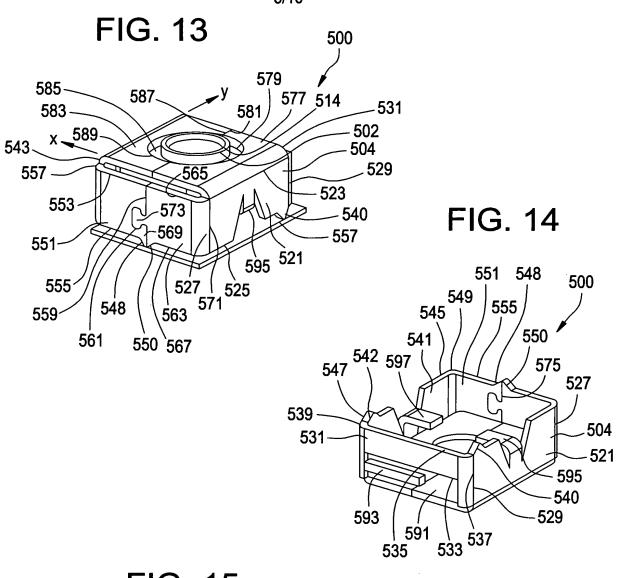
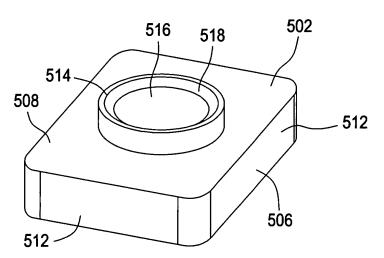


FIG. 15



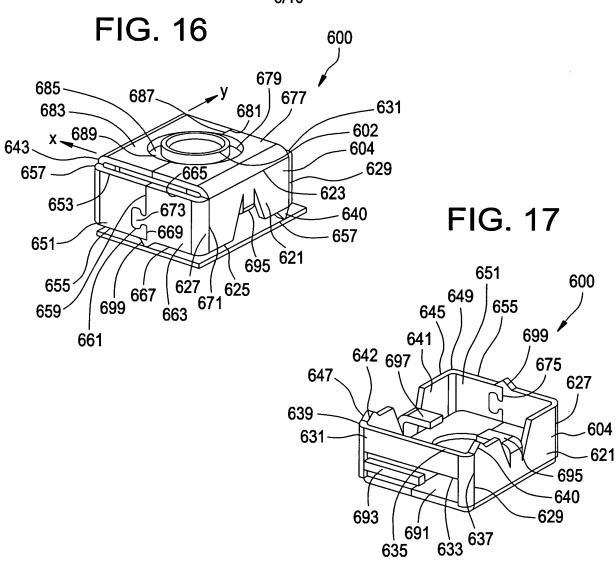
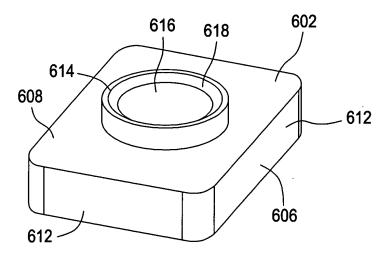


FIG. 18



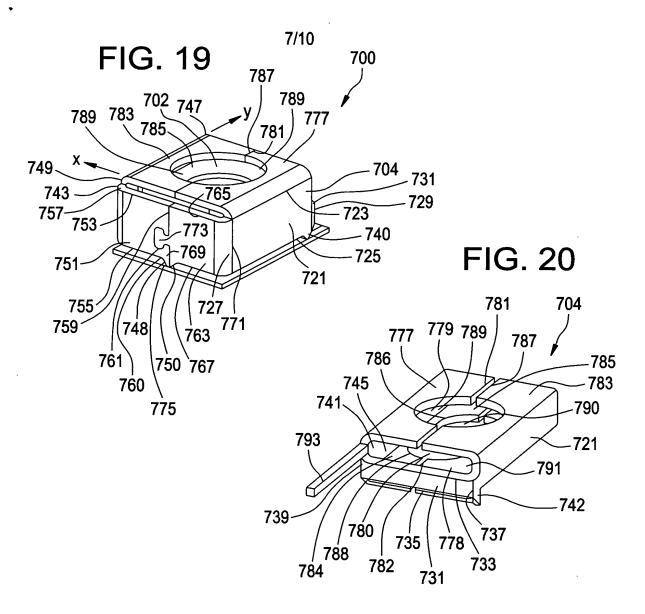


FIG. 21

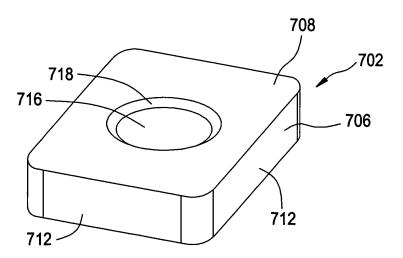


FIG. 22

Providing a cage member having a body defining a seam and having at least one protrusion, the protrusion being formed in halves which abut against one another such that the seam is provided therebetween

Positioning the protrusions on a mating surface

Welding the protrusion to the mating surface such that halves of the protrusion are welded together along the seam

FIG. 23

Providing a nut member and a cage member, the cage member having a body defining a seam and at least one protrusion which is formed in halves along the seam

Encaging the nut member within the cage member to form a cage nut assembly such that the nut member has a limited range of movement within the cage member in at least one direction

Positioning the protrusion of the cage member on a mating surface

Welding the protrusion to the mating surface such that the halves of the protrusion are welded together along the seam

FIG. 24

Providing a nut member and a cage member, the cage member having a body defining a seam and at least one protrusion which overlaps a portion of the cage member and provides the seam therebetween

Encaging the nut member within the cage member to form a cage nut assembly such that the nut member has a limited range of movement within the cage member in at least one direction

Positioning the protrusion of the cage member on a mating surface

Welding the protrusion to the mating surface such that the overlapping protrusion is welded to the portion of the cage members along the seam